

SAFETY DATA SHEET (SDS)
Section 1. Identification

Product identifier	SUPER CLEAR DEEP CASTING – PART A
Other means of identification	LCT-A
Recommended use and restrictions on use	CASTING AND DEEP POURS
Initial supplier identifier	Designer Epoxy, 43 Samson Boul, Suite 367, Laval, QC H7X 3R8, (514) 806 1235
Emergency telephone number/restriction on use	Canada – CANUTEC Number 24 hours 613-996-6666

Section 2. Hazard Identification

Classification of hazardous product (name of the category or subcategory of the hazard class)
Skin corrosion/irritation (Category 2) Skin sensitization (Category 1B) Serious eye damage/eye irritation (Category 2B)

Information elements (symbols, signal words, hazard statements and precautionary statements of the category/subcategory)

Warning

H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H320 Causes eye irritation.

Prevention

P261 Avoid breathing dust/fume/gas/mist/vapors/spray. P264 Wash hands/nails/face/eyes thoroughly after handling. P272 Contaminated work clothing should not be allowed out of the workplace P280 Wear gloves/protective clothing/gloves/eye protection/face protection.

Response

IF ON SKIN: P302 + P352 Wash with plenty of water. P332 + P313 If skin irritation occurs: Get medical advice/attention. P362 + P364 Take off contaminated clothing and wash it before reuse.
IF IN EYES: P305 + P351 + P338 Rinse cautiously with water. Remove contact lenses, if present and easy to do. Continue rinsing. P337 + P313 If eye irritation persists: Get medical attention.

Disposal

P501 Dispose of contents/container into safe container in accordance with local, regional or national regulations.

Other hazards known	None
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Section 3. Composition/Information on Ingredients

Chemical name (common name/synonyms)	CAS number or other	Concentration (%)*
Bisphenol A epichlorohydrin polymer	25068-38-6	50-80%
Reactive Diluent	-----	10 – 30 %
Reactive Diluent	-----	10 – 20 %

*Statement - This safety data sheet provides concentration range(s) instead of the actual concentration(s) considered trade secret(s)

Section 4. First-Aid Measures

Inhalation	IF INHALED: If overexposure remove person to fresh air and keep comfortable for breathing. If symptoms persist, seek medical attention.
Ingestion	IF SWALLOWED: Immediately call a doctor. Prevent aspiration of vomit. Never give anything by mouth to an unconscious person. Rinse mouth thoroughly with water.
Skin contact	IF ON SKIN: Remove contaminated clothing, wash immediately with plenty of water (20 - 30 minutes). If skin irritation occurs: Get medical attention. Wash contaminated clothing before reuse. Discard items which cannot be decontaminated, including leather articles such as shoes, belts and watchbands. If symptoms persist, seek medical attention.
Eye contact	IF IN EYES, Rinse cautiously with water for several minutes (20 - 30 minutes). Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.
Most important symptoms and effects (acute or delayed)	Causes skin irritation. May cause an allergic skin reaction. Causes eye irritation.
Indication of immediate medical attention/special treatment	In all cases, call a doctor. Do not forget this document.

Section 5. Fire-Fighting Measures

Specific hazards of the hazardous product (hazardous combustion products)
Smoke, fume, oxides of carbon.
Suitable and unsuitable extinguishing media
In case of fire: Use Carbon dioxide (CO ₂), dry chemical, water and alcohol resistant foam.
Special protective equipment and precautions for fire-fighters

During a fire, irritating/toxic fumes may be generated. Do not enter fire area without proper protection. Firefighters should wear proper protective equipment as required			
Section 6. Accidental Release Measures			
Personal precautions, protective equipment and emergency procedures			
Evacuate non-emergency personnel. Isolate the area and prevent access. Control source of the leak. Ensure clean-up is conducted by trained personnel only. All persons dealing with clean-up should wear the appropriate protective equipment (See Section 8). Prevent the spill spread into drains, sewers, water supplies, or soil. Eliminate all ignition sources (no smoking, flares, sparks or flames) in immediate area. Pay attention to flashback. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Do not touch or walk through spilled material.			
Methods and materials for containment and cleaning up			
Avoid prolonged exposure. Stop leak if you can do it without risk. Do not touch or walk through spilled material. Spill should be contained with inert material and disposed into suitable retaining area. Small volumes of liquid may be contained or absorbed into an appropriate absorbent. Keep away from all watercourses. Do not flush down storm or sanitary sewer. Take precautionary measures against static discharges. Dispose of in accordance with local, provincial and federal regulations.			
Section 7. Handling and Storage			
Precautions for safe handling			
Avoid breathing dust/fume/gas/mist/vapors/spray. Wash hands/nails/face/eyes thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear gloves/protective clothing/gloves/eye protection/face protection.			
Conditions for safe storage, including any incompatibilities			
Store in a cool, well-ventilated area. Keep container closed when not in use. Do not handle or store near open flames, heat or other sources of ignition. Store away from incompatible materials (Section 10). Inspect all incoming containers to make sure they are properly labelled and not damaged. Storage area should be clearly identified, clear of obstruction and accessible only to trained personnel. Inspect periodically for damage or leaks.			
Section 8. Exposure Controls/Personal Protection			
Control parameters (biological limit values or exposure limit values and source of those values)			
Exposure limits: ACGIH – TLV-TWA Not available			
Appropriate engineering controls			
Use product in well-ventilated areas. Do not spray the product. Local exhaust ventilation system is recommended to maintain concentrations of contaminants below exposure limits. Supply emergency safety/quick-drench shower, eyewash station and washing facilities available in work area and near handling area. Where such systems are not effective, wear suitable personal protection equipment which performs satisfactorily and meets recognized standards.			
Individual protection measures/personal protective equipment			
Gloves: Neopren gloves or equivalent; Clothing: use suitable protective clothing to prevent any possibility of skin contact; Respiratory: Not required if working area is well ventilated. Use a NIOSH approved respirators if the exposure limits are unknown; Equipment: Safety glasses, chemical resistant. Special instructions for protection and hygiene: Wash hands/nails/face thoroughly after handling. Do not eat, drink or smoke when using this product. Practice good personal hygiene after using this material. Remove and wash contaminated work clothing before re-use. Educate and train employees in the safe use and handling of this product. Follow all label instructions.			
Section 9. Physical and Chemical Properties			
Appearance, physical state/colour	Liquid	Vapour pressure	Not available
Odour	Odorless to mild	Vapour density	Not available
Odour threshold	Not available	Relative density	Not available
pH	Not available	Solubility	Not available
Melting/freezing point	Not available	Partition coefficient - n-octanol/water	Not available
Initial boiling point/range	Not available	Auto-ignition temperature	Not available
Flash point	> 100 °C	Decomposition temperature	Not available
Evaporation rate	Not available	Viscosity	Not available
Flammability (solids and gases)	Not available	VOC	Not available
Upper and lower flammability/explosive limits	Not available	Other	None known
Section 10. Stability and Reactivity			
Reactivity			
Stable under normal conditions.			
Chemical stability			
Yes, Stable under the recommended storage and handling conditions prescribed.			
Possibility of hazardous reactions			
Non under normal conditions of storage and use.			
Conditions to avoid (static discharge, shock or vibration)			
Excess heat and sources of ignition			
Incompatible materials			
Acids, bases, amines, oxidizing agents.			

Hazardous decomposition products	
Chlorine hydrogen, carbon oxides.	
Section 11. Toxicological Information	
Information on the likely routes of exposure (inhalation, ingestion, skin and eye contact)	
Causes skin irritation. May cause an allergic skin reaction. Causes eye irritation.	
Symptoms related to the physical, chemical and toxicological characteristics	
No specific information available.	
Delayed and immediate effects (chronic effects from short-term and long-term exposure)	
<p>Skin Sensitization – May cause allergic skin reaction. Skin disorders and Allergies. Respiratory Sensitization – No data available;</p> <p>Germ Cell Mutagenicity – Animal genetic toxicity studies were negative; Carcinogenicity – , the most recent review of the available data by the International Agency for Research on Cancer (IARC) has concluded that DGEBA is not classified as a carcinogen; Reproductive Toxicity – In animal studies, did not interfere with reproduction;</p> <p>Specific Target Organ Toxicity — Single Exposure – Evaluation of available data suggests that this material is not an STOT-SE toxicant; Specific Target Organ Toxicity — Repeated Exposure – Except for skin sensitization, repeated exposures to low molecular weight epoxy resins of this type are not anticipated to cause any significant adverse effects;</p> <p>Aspiration Hazard – Based on physical properties, not likely to be an aspiration hazard; Health Hazards Not Otherwise Classified – No data available.</p>	
Numerical measures of toxicity (ATE; LD₅₀ & LC₅₀)	
CAS 25068-38-6 LD ₅₀ Oral - Rat - > 15,000 mg/kg; LD ₅₀ Dermal – Rabbit – 23,000 mg/kg; LC ₅₀ Inhalation – has not been determined; ATE not available in this document.	
Section 12. Ecological Information	
Ecotoxicity (aquatic and terrestrial information)	
<p>Toxicity to fish CAS: 25068-38-6 LC₅₀: 1 – 10 mg/l (in the most sensitive species tested)/ LC₅₀ 2 mg/l (Oncorhynchus mykiss (rainbow trout), semi-static test, 96h);</p> <p>Toxicity to Aquatic Invertebrates: CAS: 25068-38-6 EC₅₀: 1.8 mg/l (Water flea (Daphnia magna) 48h);</p> <p>Toxicity to Algae and Aquatic Plants: CAS: 25068-38-6 EC₅₀: 11 mg/l (Fresh water algae (Scenedesmus capricornutum) static test, 72h);</p> <p>Toxicity to Bacteria CAS: 25068-38-6 IC₅₀: >42.6 mg/l, (Respiration rates, 18h).</p>	
Persistence and degradability	CAS: 25068-38-6 12%, not easily biodegradable.
Bioaccumulative potential	CAS: 25068-38-6 Bio-concentration potential is moderate
Mobility in soil	CAS: 25068-38-6 Potential for mobility in soil is low
Other adverse effects	Not available
Section 13. Disposal Considerations	
Information on safe handling for disposal/methods of disposal/contaminated packaging	
Dispose of contents/container into safe container in accordance with local, regional or national regulations.	
Section 14. Transport Information	
UN number; Proper shipping name; Class(es); Packing group (PG) of the TDG Regulations	
No regulated	
UN number; Proper shipping name; Class(es); Packing group (PG) of the IMDG (maritime)	
No regulated	
UN number; Proper shipping name; Class(es); Packing group (PG) of the IATA (air)	
No regulated.	
Special precautions (transport/conveyance)	None
Environmental hazards (IMDG or other)	None
Bulk transport (usually more than 450 L in capacity)	None
Section 15. Regulatory Information	
Safety/health Canadian regulations specifics	This product has been classified in accordance with the hazard criteria of the Hazardous Products Regulations (HPR).
Environmental Canadian regulations specifics	Refer to Section 3 for ingredient(s) of the DSL
Safety/health/environmental outside regulations specifics	
<p>United States OSHA information: This product is regulated according to OSHA (29 CFR).</p> <p>United States EPA (Environmental Protection Agency) information: 40 CFR Refer to the ingredients listed in Section 3 & Sections 12; 13 & 14.</p> <p>United States TCSA information: Refer to the ingredients listed in Section 3.</p>	
Section 16. Other Information	
Date of the latest revision of the safety data sheet	April 16, 2019 - version 01
References	Safety Data Sheets from manufacturer/supplier & from Sigma-Aldrich.com & Echa.eurpea.eu
Abbreviations	
ACGIH	American Conference of Governmental Industrial Hygienists
ATE	Acute toxicity estimate
CAS	Chemical Abstract Service
DSL	Domestic Substance List

IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods Code
LC	Lethal concentration
LD	Lethal Dosage
NIOSH	National Institute for Occupational Safety and Health
NTP	National Toxicology Program (U.S.A.)
OSHA	Occupational Safety and Health Administration (U.S.A.)
PEL	Permissible Exposure Limit
STEL	Short-term Exposure Limit
TDG	Transport of dangerous goods in Canada
TLV	Threshold Limit Value
TSCA	Toxic Substances Control Act
TWA	Time Weighted Average
WHMIS	Workplace Hazardous Materials Information System

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